SENSORS

## Temposonics ${ }^{\circledR}$

## Magnetostrictive Linear Position Sensors

## DATA SHEET

MH-Series MH200

\author{

- Stroke range up to 5000 mm <br> - Linearity $\leq 0.04$ \% F.S. <br> - Resolution typ. 0.5 mm
}



## Data Sheet

MH-Series MH 200

## 1. Product description and technology

Temposonics ${ }^{\circledR}$ sensors can be used in versatile mobile machines without any restriction and replace contact-based linear sensors like potentiometers. Highly dynamic systems are controlled safely by means of Temposonics ${ }^{\circledR}$ sensors, thus enhancing the productivity, availability and quality of the working process of the machine. Insensitive to vibration, shocks, dust and weathering influence and electro-magnetic disturbances. Temposonics ${ }^{\circledR}$ MH Series sensors are successfully used in front axle and articulated frame steering cylinders, hydraulic jacks and in steering systems for hydraulic units on agricultural and construction machinery.


## Simple Mechanics

The extremely robust sensor consists of the following main parts:
(1) The innovative connector system which is easy to install in a few seconds, any soldering or crimping needless, dust-and waterproof up to IP69K.
(2) The flange housing with built-in electronics and signal converter.
(3) The position magnet as only moving part, which is assembled into the piston bottom. This permanent magnet travels wear-free and contactless along the pressure pipe and measures the actual position.
(4) The pressure pipe placed within the drilled piston rod contains the protected magnetostrictive sensing element.

- Due to small dimensions MH sensors require only little space
- Suitable for operating pressures up to 300 bar
- Unaffected by surrounding media such as ageing or foaming oil
- Insensitive to shock and vibration
- Designed for all current supply voltages (12/24 VDC)
- Temposonics ${ }^{\circledR}$ sensors offer all common used output signals:
- Analog: VDC/mA
- Bus protocols: CANopen, SAE J1939


## Magnetostriction

Temposonics ${ }^{\circledR}$ linear sensors are based on the magnetostrictive technology. By measuring the actual position with a non-contact position magnet the sensor operates $100 \%$ wear-free. The absolute operating principle enables reliable readings without any reference point or recalibration. A mechanical strain pulse is triggered by the travelling position magnet. The runtime of this ultrasonic wave is measured precisely and compiled into standard electronic output signals.

## Measurement principle



## 2. Temposonics ${ }^{\circledR}$ connector system M12

MTS presents the innovative connector system for Temposonics ${ }^{\oplus}$ MH-Series
The Temposonics ${ }^{\circledR}$ Connector System meets the highest protection requirements important for a harsh environment in mobile hydraulic applications. Protection type IP69K performs water and dust proof. In addition it is even resistive against high pressure water cleaning.


The MH sensor is delivered by MTS together with the new connector system:
The connector insert carrier is already connected to the sensor conductors, i.e. no soldering, any colour or connection mistake.


Four standard screws must be tightened to mount the connector system on the cylinder. In case of using angled type connectors the connector insert can be rotated inside the flange in $45^{\circ}$ steps.


The connector insert is taken out of the cylinder through a bore hole. The flange can easily be clicked in position from outside.

(4) With a corresponding mating plug the connector system fulfills an IP rating of IP69K.

- Absolutely easy and safe installation.
- No brazing or crimping of connecting leads is required.


## 3. Dimensions





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## 4. In Cylinder assembly

## Mechanical installation

The robust Temposonics ${ }^{\circledR}$ model MH sensor is designed for direct stroke measurement in hydraulic cylinders.
The Temposonics ${ }^{\circledR}$ MH sensor can be installed from the head side or the rod side of the cylinder depending on the cylinder design.
Example


## Sensor installation

The method of installation is entirely dependent on the cylinder design. While the most common method of installation is from the rod side of the cylinder, an installation from the head side of the cylinder is also possible. In both installation methods, the hermetic sealing of the cylinder is given by an 0 -ring with additional back up ring.

## Please pay attention:

- The position magnet shall not touch the pressure pipe.
- Do not exceed operating pressure.
- Piston rod drilling:

Depth: $\mathrm{S}+\mathrm{Z}+3 \mathrm{~mm}$
Diameter: $\emptyset 13 \mathrm{~mm}$ minimum


Flange housing with 0 -ring and back-up ring


Example:
e.g. retaining with set screw DIN 913 M5 $\times 10$ (with flat point!) max. torque 0.5 Nm


| Type | B <br> Ø Cylinder | D <br> Ø min. | H <br> Depth | d <br> Ø min. | h <br> Depth |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MH | 52 | 48 | 21.2 | $>32.5$ | $>15$ |

 Please pay attention to installation manual! All dimensions in mm

### 4.1 Position magnets

Position magnets (please order separately) for installation without support tube

|  |  |  |  |
| :---: | :---: | :---: | :---: |
| Name | Ring magnet OD17.4 | Ring magnet OD25.4 | Ring magnet OD33 |
| Part no. | 401032 | 400533 | 201 542-2 |
| Dimensions |  |  |  |
| $\mathbf{O D}{ }_{\text {m }}$ | 17.4 mm | 25.4 mm | 32.8 mm |
| $\mathrm{ID}_{\mathrm{M}}$ | 13.5 mm | 13.5 mm | 13.5 mm |
| Height | 7.9 mm | 7.9 mm | 7.9 mm |
| $\mathrm{P}_{\mathrm{A}}$ * | $10 \mathrm{~N} / \mathrm{mm}^{2}$ | $40 \mathrm{~N} / \mathrm{mm}^{2}$ | $40 \mathrm{~N} / \mathrm{mm}^{2}$ |
| Characteristics |  |  |  |
| Material | PA neobond | PA ferrite | PA ferrite |
| Weight | ca. 5 g | ca. 10 g | ca. 14 g |
| Operating temperature | $-40 \ldots+100^{\circ} \mathrm{C}$ | $-40 \ldots+100^{\circ} \mathrm{C}$ | $-40 \ldots+100^{\circ} \mathrm{C}$ |
| Surface pressure | max. $20 \mathrm{~N} / \mathrm{mm}^{2}$ | max. $40 \mathrm{~N} / \mathrm{mm}^{2}$ | $\max .40 \mathrm{~N} / \mathrm{mm}^{2}$ |
| Fastening torque for M4 screws | - | - | max. 1 Nm |

*max. mechanical burden, e.g. by circlip, lock washers etc.

Position magnets (please order separately) for installation with support tube
Ø 19.8



| Name | Ring magnet | Ring magnet |
| :---: | :---: | :---: |
| Part no. | 402316 | 403974 |
| Dimensions |  |  |
| OD ${ }_{\text {m }}$ | 30.5 mm | 32.0 mm |
| $1 \mathrm{D}_{\text {M }}$ | 20.0 mm | 26.0 mm |
| Height | 8.0 mm | 12.0 mm |
| $\mathrm{Pa}^{\text {* }}$ | $40 \mathrm{~N} / \mathrm{mm}^{2}$ | $40 \mathrm{~N} / \mathrm{mm}^{2}$ |
| Support tube |  |  |
|  | $18 \times 1.5 \mathrm{~mm}$ | $22 \times 2 \mathrm{~mm}$ |
| Characteristics |  |  |
| Material | PA ferrite coated | NdFeB |
| Weight | ca. 13 g | ca. 70 g |
| Operating temperature | $-40 \ldots+100^{\circ} \mathrm{C}$ | $-40 \ldots+100{ }^{\circ} \mathrm{C}$ |
| Surface pressure | $20 \mathrm{~N} / \mathrm{mm}^{2}$ | $20 \mathrm{~N} / \mathrm{mm}^{2}$ |

### 4.2 Position magnet (M) and magnet assembly with spacer (S) in piston

### 4.2.1 Installation without support tube

| Magnet (M) | 401 032 | $\mathbf{4 0 0 5 3 3}$ | $\mathbf{2 0 1 5 4 2 - 2}$ |
| :--- | :--- | :--- | :--- |
| OD | $17.5 \mathrm{~mm}^{+0.2}$ | $25.5 \mathrm{~mm}^{+0.2}$ | $32.9 \mathrm{~mm}^{+0.2}$ |
| d | 18 mm | 18 mm | 18 mm |

## Spacer (S)

Material: POM, PA, Aluminum (NON-MAGNETIC)
Dimensions: OD $\times 5 \times I D_{M}$
Standard Circlip (C)


### 4.2.2 Installation with support tube

| Support tube |  |
| :---: | :---: |
| $\emptyset 18 \times 1.5 \mathrm{~mm}$ | $\emptyset 22 \times 2 \mathrm{~mm}$ |
| Piston rod drilling |  |
| $\emptyset 22$ | $\emptyset 26$ |


| Part no. | 402 316 | 403 974 |
| :--- | :--- | :--- |
| OD | 30.6 mm | 32.1 mm |
| d | 18.0 mm | 22.0 mm |



### 4.3 Support tube assembly for MH model MHQ

[i]
Please note that the support tube assembly and the adapter accessories is a proposal by MTS.
For further design information please consult MTS application engineering who will consult and clarify as required.

## Please pay attention to:

- Support tube adapters must enable oilflow to get rid of air when cylinder gets oil filled
- Support tubes material is stainless steel 1.4301 (AISI 304) or 1.4305 (AISI 303).

If machining is conducted on stainless steel support tubes please make sure it does not induce magnetic properties to the material.

- Nut M8 to tighten with max. 4 Nm. Use glue to fix the nut
- Use a wrench 5 mm to hold the pressure pipe end when tighten the nut M8
- No torsional stress to apply on the pressure pipe
- Adapters material: stainless steel, aluminum, PA or POM
- Head and tail adapter: OD tolerances are applied in conjunction with the tolerances valid for the wall thickness of selected support tube
$\square \mathbf{i}$ Adapters, support tube, locknuts, etc. are not part of MTS shipment.



### 4.3.3 Assembly adapters

Head


Tail (for $18 \times 1.5 \mathrm{~mm}$ support tube)


Tail (for $22 \times 2 \mathrm{~mm}$ support tube)



NOTICE
For correct sensor installation and technical support please contact our application team

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### 4.4 Operating conditions and load limits considering a sensor installation with support tube.

### 4.4.1 Vibration Ratings on Machines

Vibration ratings for machines are shown in the EU directive 2002/44/EC.
Real effective accelerations and forces within the hydraulic cylinder may exceed this level.

For the cylinder installation requiring a support tube an applied load collective has been defined in order to approve the design for the resonance frequency range.

Considering the results out of the load collective the operating grade for pressure and vibration loads has been conducted.
The calculation follows the guideline published from Mechanical Engineering Research Community FKM Germany.

For pressurized hydraulic cylinders the operating grade is given wide below $100 \%$.

## Diagramm (operating grade in \%)

$100 \%$ = Burst Level
$50 \%=5.3 \mathrm{~g}$ Peak Acceleration
$25 \%=1.5 \mathrm{~g}$ Effective Load Cycle, 2.15 g Peak Acceleration $0 \%=$ without Load

### 4.4.2 Load Cycle Test with Support Tube $22 \times 2 \mathrm{~mm}$

Reference Cylinder- horizontal Installation.
Resonance Endurance Test $2.5 \times 10^{6}$ Load Cycles with Sinus Wave Form. To perform and approve the mechanical load within the resonance range ( 94 Hz to 95 Hz ). The test was passed without any permanent damages observed after this test.


## 5. Electrical installation

| MH Analog <br> PIN assignment M12 4 pin |  |  |  |
| :---: | :---: | :---: | :---: |
|  | Pin | G | H |
|  | 1 | VDC | VDC |
|  | 2 | n.c. | Signal |
|  | 3 | GND | GND |
|  | 4 | Signal | n.c. |



Pin assignment "F"

$\square$ Please pay attention to installation manual!


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## 6. MH Analog: Technical data



### 6.1 Model configurator



## Scope of delivery:

Position sensor, O-ring, backup-ring, M12 connector system

## Please order M12 flange and magnets separately!

Adapters, support tube, locknuts, etc. are not part of MTS shipment.
Please consult MTS for engineering support

| Accessories (selection) | Part no. |
| :--- | :--- |
| OD17.4 Ring magnet, standard installation | 401032 |
| OD25.4 Ring magnet, support tube installation | 400533 |
| OD32 | Ring magnet, support tube installation | 403974.



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## 7. MH Digital: Technical data



### 7.1 Model configurator



3 +12 / 24 VDC

| $\mathbf{f}$ | Output |  |  |
| :--- | :--- | :--- | :--- |
| $\mathbf{C}$ | $\mathbf{0}$ | $\mathbf{1}$ | CANopen cycle time 1 ms (default setting) |
| J | $\mathbf{0}$ | $\mathbf{1}$ | SAE J1939 cycle time 20 ms (default setting) |
|  |  |  |  |

Baud rate
CANopen (CO1)

| $\mathbf{0}$ | $1000 \mathrm{kbit} / \mathrm{sec}$ |
| :--- | :--- |
| $\mathbf{1}$ | $800 \mathrm{kbit} / \mathrm{sec}$ |
| $\mathbf{2}$ | $500 \mathrm{kbit} / \mathrm{sec}$ |
| $\mathbf{3}$ | $250 \mathrm{kbit} / \mathrm{sec}$ (default setting) |
| $\mathbf{4}$ | $125 \mathrm{kbit} / \mathrm{sec}$ |
| $\mathbf{6}$ | $50 \mathrm{kbit} / \mathrm{sec}$ |

SAE J1939 (J01)

| 3 | 250 kBit |
| :--- | :--- |

h Node-ID (CANopen) / Source adress (SAE J1939)

## CANopen (C01)

$\square$ hex 01...7F (default setting: 7F)

## SAE J1939 (J01)

$\square$ hex 01...FD (default setting: FD)

## Scope of delivery:

Position sensor, O-ring, backup-ring, M12 connector system
Please order M12 flange and magnets separately!

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## Accessories

| Accessories | Part no. |
| :--- | :--- |
| OD17.4 Ring magnet, standard installation | 401032 |
| OD30.5 Ring magnet, support tube installation | 402316 |
| OD32 | Ring magnet, support tube installation | 403974.



Notes

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## Notes

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SENSORS

## Document Part Number:

551405 Revision B (EN) 12/2014

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