Weighing Electronics

SIWAREX weighing electronics for SIMATIC Plattform and hopper scales

SIWAREX WP321

Overview



SIWAREX WP321 is a versatile and flexible weighing module for the seamless integration of a static scale into the SIMATIC automation environment.

The electronic weighing system is integrated in the SIMATIC ET 200SP series and uses all the features of a modern automation system, such as integrated communication, operator control and monitoring, diagnostic system and configuration tools in the TIA Portal, SIMATIC STEP 7, WinCC flexible and PCS 7.

Benefits

The electronic weighing system described here is characterized by decisive advantages:

- Uniform design technology and consistent communication in SIMATIC ET 200SP
- · Compact design with only 15 mm module width
- Parameterization of the scales via the control panel, CPU or PC
- Flexible configuration options in SIMATIC TIA Portal, SIMATIC STEP 7 and PCS7
- Measuring of weights and forces with a resolution of up to +/- 2 million parts
- 100 / 120 / 600 Hz measurement rate
- Internal scale monitoring of freely definable limit values
- Easy commissioning using the SIWATOOL software
- Automatic calibration is possible without the need for calibration weights
- · Modules can be replaced without recalibrating the scale
- Direct use in ATEX Zone 2 possible
- Wide range of status and diagnostic information
- "Ready-for-use" sample program

Application

SIWAREX WP321 is the optimum solution wherever analog load cells are used for measuring tasks.

The SIWAREX WP321 is suitable for the following applications:

- Non-automatic weighing instrument (NAWI), e.g. platform and hopper scales
- Fill-level monitoring of silos and hoppers
- Measuring of crane and cable loads
- Force measurements
- Monitoring of belt tensions
- Setup of scales in hazardous areas

Design

SIWAREX WP321 is a technology module (TM) of the SIMATIC ET 200SP series and is thus linked to the controller in a distributed manner by means of an ET 200SP interface module (Profibus/Profinet).

The following BaseUnits (Type A0) can be used for integration:

For opening a new potential group:

BU15P-16+A10+2D (6ES7193-6BP20-0DA0)

BU15P-16+A0+2D (6ES7193-6BP00-0DA0)

For continuing the potential group:

BU15P-16+A10+2B (6ES7193-6BP20-0BA0)

BU15P-16+A0+2B (6ES7193-6BP00-0BA0)

The load cells or force sensors are connected to the terminals of the BaseUnits. This means that modules can be replaced quickly, easily and without any wiring work.

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Function

The primary task of the weighing electronics is to determine the current weight and force values on the basis of signals supplied by the connected sensors. Thanks to the seamless integration into the SIMATIC environment, values can be processed directly and in any available programming language of the CPU. If the freely selectable and internally monitored values are exceeded or undershot, this is reported directly to the controller. A variety of status and diagnostic information can also be read out and evaluated in the CPU without difficulty.

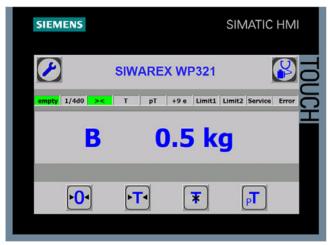
The SIWAREX WP321 is calibrated in the factory. This not only permits automatic calibration of the scales (without the need for calibration weights), but also the replacement of modules without the need for recalibration.

Via the integral RS 485 interface, a PC can be connected for setting the parameters of the weighing electronics using the "SIWATOOL" software. A USB-RS 485 interface converter is required for this purpose.

Thanks to its seamless integration into the SIMATIC environment, the use of SIWAREX weighing electronics does not require any complicated or expensive communication drivers for the scales.

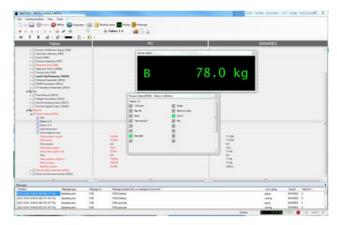
Programmable weighing applications tailored to any situation can be created and then adapted or extended at any time in combination with the functionalities of the TIA Portal and of the SIMATIC Manager and WinCC flexible.

Likewise, WP321 enables scales to be set up in hazardous areas. Depending on the zone and the load cells used, the use of the SIWAREX IS Ex interface may also be necessary.



SIWAREX WP321 Ready for use

For an easy introduction to the integration of the module into the TIA Portal and SIMATIC Manager, a "Ready for use" sample project is available free of charge. This project demonstrates the integration of the module into the hardware configuration and contains the function block for communication between the CPU and SIWAREX. It also contains a ready-made data block that contains all the parameters for the scales. The "Ready for use" project is rounded off with a touch panel configuration feature, which not only permits complete commissioning of the scales from the panel, but also includes an "operator view" that can be used to show the normal operation of the scales.



SIWAREX WP321 SIWATOOL

SIWATOOL is a service software tool which enables you to calibrate the module quickly and efficiently on site, set or reset parameters, or perform diagnostics in the event of a fault. Furthermore, complete backup files can be created for the scales, which can be uploaded to a new module with a few mouse clicks, so that the module continues to operate exactly as it did before the backup, without the need for any recalibration. It is even possible to upload configuration files that were created offline, or to read out the error buffer. No special SIMATIC knowledge is required to use SIWATOOL. It is connected via the RS 485 port of the module which requires the use of a USB RS 485 interface converter. Please refer to the SIWAREX WP321 Equipment Manual for further recommendations.

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Technical specifications

SIWAREX WP321			
Integration in automation systems			
SIMATIC S7-300, S7-400, S7-1200 and S7-1500	Via SIMATIC ET 200SP interface module (PROFIBUS or PROFINET)		
Other manufacturers (with restrictions)	Via SIMATIC ET 200SP interface module (PROFIBUS or PROFINET)		
Communication interfaces	SIMATIC ET 200SP backplane bus RS 485 (SIWATOOL, Siebert remotidisplay)		
Commissioning options	Using SIWATOOL V7 Using function block in SIMATIC CPU / Touch Panel		
Measuring accuracy			
According to DIN 1319-1 of full-scale value at 20 °C ± 10 K (68 °F ± 10 K)	0.05%		
Internal resolution	± 2 million parts		
Measuring frequency	100 / 120 / 600 Hz		
Digital filter	Variable adjustable low-pass and average filter		
Typical applications	Non-automatic weighing instruments Force measurements Fill-level monitoring Belt tension monitors		
Weighing functions			
Weight values	• Gross • Net • Tare		
Limit values	• 2 × min/max • Empty		
Zeroing	Via command by controller or HMI		
Tare	Via command by controller or HMI		
External tare specification	Via command by controller or HMI		
Calibration commands	Via command by controller or HMI		

SIWAREX WP321			
Load cells	Full-bridge strain gauges in 4-wire or 6-wire system		
Load cell powering			
Supply voltage (value applies at sensor, cable-related voltage drops of up to 5 V are controlled)	4.85 V DC ±2%		
Permissible load resistance			
• R _{Lmin} • R _{Lmax}	> 40 Ω < 4 100 Ω		
With SIWAREX IS Ex interface			
• R _{Lmin}	> 50 Ω		
• R _{Lmax}	< 4 100 Ω		
Load cell characteristic	1 4 mV/V		
Permissible range of measuring signal (at greatest set characteristic value)	-21.3 +21.3 mV		
Max. distance of load cells	1000 m (459.32 ft)		
Connection to load cells in Ex zone 1	Optionally via SIWAREX IS Ex interface (compatibility of the load cells must be checked)		
Approvals/certificates	ATEX Zone 2 UL FM EAC KCC IECEX RCM		
Auxiliary power supply			
Rated voltage	24 V DC		
Max. power consumption	Typ. 0.1 A @ 24 V DC (0.2 A max.)		
Max. power consumption SIMATIC Bus	30 mA		
IP degree of protection to DIN EN 60529; IEC 60529	IP20		
Climatic requirements			
$T_{\min(\text{IND})} \dots T_{\max(\text{IND})}$ (operating temperature)			
Vertical installation in SIMATIC S7 1)	-25 +50 °C (-13 122 °F)		
 Horizontal installation in SIMATIC S7 ¹⁾ 	-25 +60 °C (-13 140 °F)		
EMC requirements	According to IEC 61000-6-2, IEC 61000-6-4, OIML R76-1		
Dimensions (width)	15 mm (0.6 inch)		

The S7 standard modules may not be operated at temperatures below 0 °C (32 °F). For operating conditions below 0 °C (32 °F), SIMATIC modules from the SIPLUS series must be used.

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Selection and ordering data	Article No.		Article No.
TM SIWAREX WP321 weighing module Single-channel, for platform scales or hopper scales with analog load cells (1 - 4 mV/V), 1 x LC, 1 x RS 485.	7MH4138-6AA00-0BA0	SIWAREX IS Ex interface For intrinsically-safe connection of load cells. With ATEX approval (not UL/FM). Suitable for SIWAREX electronic weighing systems. Compati-	
SIWAREX WP321 Equipment Manual		bility of load cells must be checked separately. Approved for use in the EU	
Available in a range of languages		• Short-circuit current < 199 mA DC	7MH4710-5BA
Free download on the Internet at:		Short-circuit current < 137 mA DC	7MH4710-5CA
http://www.siemens.com/weighing/do	cumentation	Cable (optional)	
SIWAREX WP321 "Ready for use"		Cable Li2Y 1 × 2 × 0.75 ST + 2 × (2 × 0.34 ST) – CY	
TIA Portal and SIMATIC Manager sample configuration		For connecting SIWAREX electronic weighing systems to junction box	
Free download on the Internet at:		(JB), extension box (ÉB) and Ex	
http://www.siemens.com/weighing/do	cumentation	interface or between two EBs. For permanent installation. Occasional	
SIWATOOL V4 & V7	7MH4900-1AK01	bending is possible.	
Service and commissioning soft- ware for SIWAREX weighing mod- ules		External diameter: approx. 10.8 mm (0.43 inch) Permissible ambient temperature	
SIWAREX PCS 7 AddOn Library for PCS7 V8.x and V9.0 • Supports PROFINET APL faceplates and function blocks	7MH4900-1AK61	-40 +80 °C (-40 +176 °F) Sold by the meter. • Sheath color: orange • For hazardous atmospheres.	7MH4702-8AG 7MH4702-8AF
for: • SIWAREX U		Sheath color: blue.	
SIWAREX FTA SIWAREX FTC_B (belt scale) SIWAREX WP321		RS485/USB interface converter Commercially available interface converter with FTDI chip, e.g. USB-	
Classic faceplate and function		Nano from CTI	
block for: • SIWAREX FTC_L (Loss-in-weight)		http://www.cti-shop.com/RS485-Konv	erter/USB-Nano-485
Accessories (mandatory requirement)		Remote display The Siebert S102 and S302 remote digital displays can be directly con-	
BaseUnit (Type A0 – one BaseUnit required for each WP321)		nected to the SIWAREX FTA via an RS 485 interface.	
For opening a new potential group		Siebert Industrieelektronik GmbH PO Box 1180D-65565 Eppelborn,	
- BU15P-16+A0+2D - BU15P-16+A10+2D	6ES7193-6BP00-0DA0 6ES7193-6BP20-0DA0	Germany Tel: +49 6806/980-9 Fax: +49 6806/980-999	
For continuing the potential group		Internet:	
- BU15P-16+A0+2B - BU15P-16+A10+2B	6ES7193-6BP00-0BA0 6ES7193-6BP20-0BA0	https://www.siebert-group.com/en/ Detailed information is available	
Shielded connection for BaseUnit (5 units / for 5 scales)	6ES7193-6SC00-1AM0	from the manufacturer. Commissioning	
For laying the load cell cable		Commissioning charge for one	9LA1110-8SN50-0AA0
Accessories (optional)		static scale with SIWAREX	
SIWAREX JB junction box, aluminum housing	7MH5001-0AA20	(Flat charge for travel and setup must be ordered separately)	
For connecting up to 4 load cells in parallel, and for connecting multiple junction boxes.		Scope: Recording of data Checking of mechanical installa-	
SIWAREX JB junction box, stainless steel housing	7MH5001-0AA00	tion of the scale Checking of electrical wiring and	
For connecting up to 4 load cells in parallel.		function • Static adjustment of the scale	
SIWAREX JB junction box, stainless steel housing (ATEX)	7MH5001-0AA01	Requirements: Mechanical design functional Modules electrically wired and	
For parallel connection of up to 4 load cells		tested • Calibration weights available	
(for zone allocation, see manual or type-examination certificate).		Free access to scale Flat charge for travel and setup in	9LA1110-8RA10-0AA0
SIWAREX DB digital junction box	7MH5001-0AD20	Germany	VEATTIO-OTIATO-OMAU
For enhanced diagnostics and monitoring options in conjunction with SIWAREX WP electronics.			